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RBW6705G02532-3G-1

Job Sheet 191358



Part No: RBW6705G02532-3G-1

Job Qty: 6 pcs

Part Name: Stroke Gag, M/R Actuator



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/27/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G02532-3G Rev C IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-2500Y - 1	6 pcs	3/29/19	0.00	3.00		SL-2500Y - 1		SL
110	QC 2	6 pcs	3/29/19	0.00	0.00		QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		SL
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

Plex 2/27/19 1:29 PM Dart.lajeunesse.marie



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Container No: S157964



Part: RBW6705G02532-3G-1

Job No: 191358

Serial No/Batch: S157964

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 03/01/19

				QC 2 - 64		
120	Conventional Mill - 1 - B4B	6 pcs	3/29/19	0.00	3.00	Conventional Mill - 1 - B4B
						Conventional Mill - 2 - B4B
130	QC 2	6 pcs	3/29/19	0.00	0.00	QC 2 - 1
						QC 2 - 12
						QC 2 - 14
						QC 2 - 17
						QC 2 - 19
						QC 2 - 2
						QC 2 - 20
						QC 2 - 22
						QC 2 - 23
						QC 2 - 25
						QC 2 - 32
						QC 2 - 33
						QC 2 - 35
						QC 2 - 39
						QC 2 - 4
						QC 2 - 40
						QC 2 - 44
						QC 2 - 45
						QC 2 - 48
						QC 2 - 49
						QC 2 - 50
						QC 2 - 51
						QC 2 - 52
						QC 2 - 54
						QC 2 - 56
						QC 2 - 57
						QC 2 - 62
						QC 2 - 63
						QC 2 - 8
						QC 2 - 66
						QC 2 - 64
140	QC 8	6 pcs	3/29/19	0.00	0.00	QC 8 - 12
						QC 8 - 14
						QC 8 - 17
						QC 8 - 20
						QC 8 - 25
						QC 8 - 3
						QC 8 - 32
						QC 8 - 33
						QC 8 - 35
						QC 8 - 39
						QC 8 - 4
						QC 8 - 44
						QC 8 - 45
						QC 8 - 49
						QC 8 - 58
						QC 8 - 8
						QC 8 - 9
						QC 8 - 68
						QC 8 - 67
						QC 8 - 1 (A)
						QC 8 - 47
						QC 8 - 40
150	Packaging 3-1 - Stock - B4B	6 pcs	3/29/19	0.00	0.00	Packaging 3 - 1 - B4B
						Packaging 3 - 2 - B4B
						Packaging 3 - 3 - B4B

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	6 pcs	3/29/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - MORI SL2500Y LATHE - 1-Machine as per folio FB681 FOLIO REV: AA DWG REV: APR 02 2019 2-
 Descriptions: Deburr
 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - Manufacture as per dwg - 1-Machine as per DWG2-Use Fixture DT10488 Location manual cabinet 3-Deburr
 130 - QC2- Inspect parts off machine FAI/FAIB
 140 - QC8- Inspect parts - second check
 150 - Identify as per dwg & Stock Location: _____
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR2.250W	MDELRINR2.250 color: White	1.5000 ft (.25 ea)	100-SL-2500Y - 1	<u>5180463</u>

Job Allocations

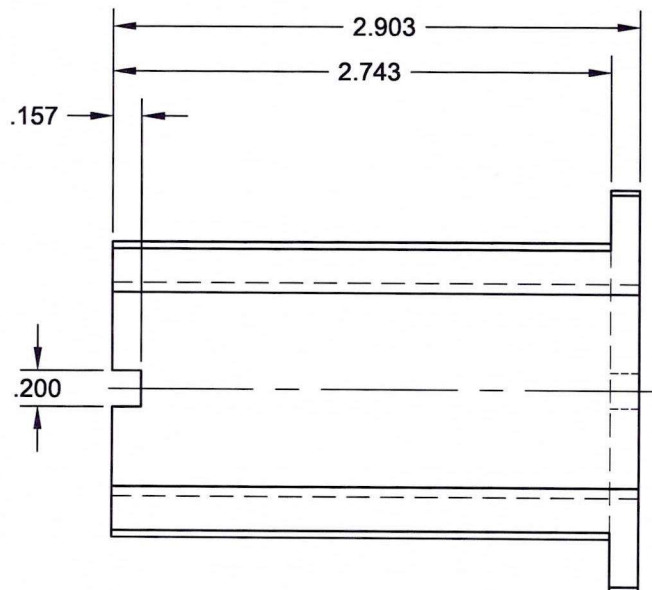
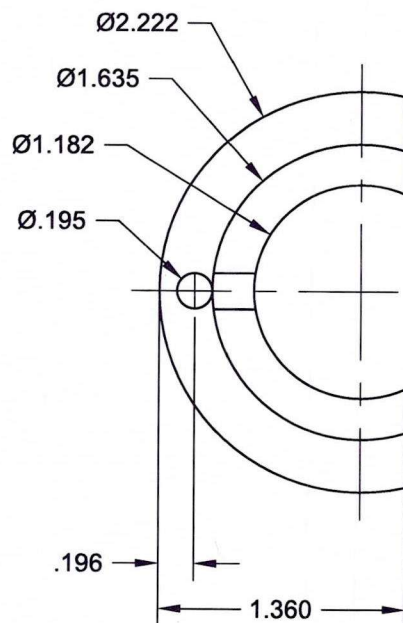
Operation	Component Part	Required	Inventory	Allocated
100-SL-2500Y - 1	MDELRINR2.250W	2	4	0

Part Specifications

Specifications could not be found.

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
C	14-0136	-1 CH'D DIMS WAS Ø2.244 IS Ø2.222, WAS Ø1.654 IS Ø1.635, WAS Ø1.194 IS Ø1.182, WAS Ø.196 IS Ø.195, WAS .175 IS .196, WAS 1.335 IS 1.360, WAS .088 IS .157, WAS 2.821 IS 2.743, WAS 2.983 IS 2.903.	8/18/14	DPD	RJC	



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191358 MW
19-02-29

-1

STROKE GAG, M/R ACUATOR

DART AEROSPACE	
TITLE STROKE GAG, M/R ACTUATOR	
DWG NO. RBW6705G02532-3G-1	REV C
MAT'L WHITE DELRIN	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weid</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 1-28-10 SHEET 2 of 2

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

